



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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URGENT

D3319-7
Job Sheet 171117



Part No: D3319-7

Job Qty: 4 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 1/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IPP: A 05.05.12 New issue KJ/JLM IPP Rev:B Now on Waterjet 07-06-26 JLM IPP REV:C 17.10.25 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/30/18	0.00	0.00	Start Up Waterjet		<i>de 18/01/29</i>
100	Waterjet	4 pcs		1/30/18	0.00	0.39	Waterjet1		<i>de 18/01/29</i>
110	QC	4 pcs		1/30/18	0.00	0.00	QC2 Waterjet-2		<i>de 18/01/29</i>
120	QC	4 pcs		1/30/18	0.00	0.00	QC8-2		<i>38</i>
140	Brake NC	4 pcs		1/30/18	0.00	0.22	Brake NC 2		<i>EP 9-80</i>
150	QC	4 pcs		1/30/18	0.00	0.00	<i>QC6 QLS</i>		<i>EL</i>
160	Autoweld 1	4 pcs		1/31/18	0.00	0.57	Automated welding		<i>EL</i>
170	QC	4 pcs		1/31/18	0.00	0.00	QC10		<i>PD 13-02-02</i>
180	QC	4 pcs		1/31/18	0.00	0.00	QC5		<i>PD 13-02-02</i>
190	HandFinish	4 pcs		1/31/18	0.00	0.00	HandFinish1		<i>DI 10/02/03</i>
200	QC	4 pcs		1/31/18	0.00	0.00	QC5		<i>38</i>
210	Packaging	4 pcs		1/31/18	0.00	0.00	Packaging3-1		<i>9-80</i>
220	QC21-SA	4 Ea		1/31/18	0.00	0.00	QC21		<i>21</i>

Part Op 100 - 1-Cut as per Dwg D3319 Dwg Rev: 0 Prog Rev: 0 2-Deburr if necessary
Descriptions: 140 - Form using DT8326 & DT8261 as per Dwg D3319 Rev:

160 - 8259 Hardcoat Rod 5024335

190 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURE COATING AS PER DWG NOTE 9 SHEET ONE.

BATCH: 138741 exp: 1/19

210 - Identify on inside surface using a permanent fine point marker with the following: TCCA-PDA, Dart Aerospace Ltd.
P/N: D3319-7, B/N: BXXXXX For Product Eligibility see PDA05-18 and Stock Location:

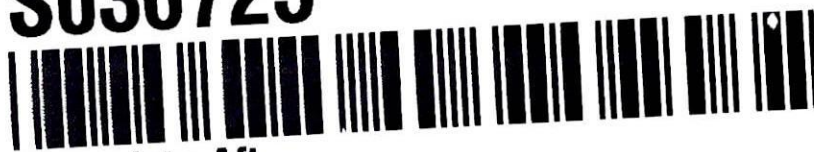
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	2.2000 sf (.55 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	2	99	0

DART
AEROSPACE
S036725



Wearplate Aft

PART NO: D3319-7
Original Serial #: S036725
Revision:
Operation:
Change No:

Start up Operation

01/29/18

Job No: 171117

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.190Inches + 0.005 - 0.001	0.195 0.189		
2	Wearplate	0.316Inches + 0.006 - 0.001	0.322 0.315		
3	Wearplate	0.607Inches ± 0.010	0.617 0.597		
4	Wearplate	0.600Inches ± 0.030	0.630 0.570		
5	Wearplate	2.690Inches ± 0.010	2.700 2.680		
6	Wearplate	3.526Inches ± 0.010	3.536 3.516		
7	Wearplate	4.520Inches ± 0.030	4.550 4.490		
8	Wearplate	5.063Inches ± 0.010	5.073 5.053		
9	Wearplate	6.160Inches ± 0.030	6.190 6.130		
10	Wearplate	11.650Inches ± 0.010	11.660 11.640		
11	Wearplate	12.750Inches ± 0.030	12.780 12.720		
12	Wearplate	0.048Inches ± 0.010	0.058 0.038		
13	Wearplate	0.500Inches + 0.006 - 0.010	0.506 0.490		
14	Wearplate	0.504Inches ± 0.010	0.514 0.494		

Plex 1/29/18 10:23 AM dart.lacelle.linda